

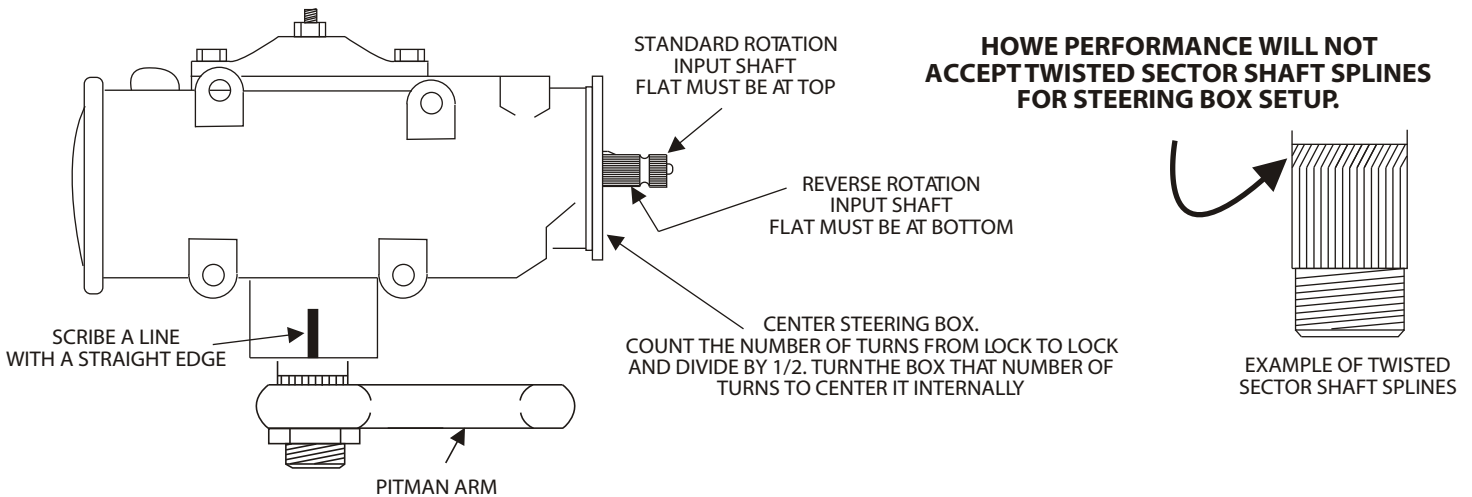
PROPER MARKING OF THE STEERING BOX FOR INTERNAL STOPS

THE ACCURACY OF THE BOX INTERNAL SETUP IS COMPLETELY BASED ON THE ACCURACY OF THE PITMAN ARM MARKUP. TAKE YOUR TIME, DOUBLE CHECK YOUR WORK

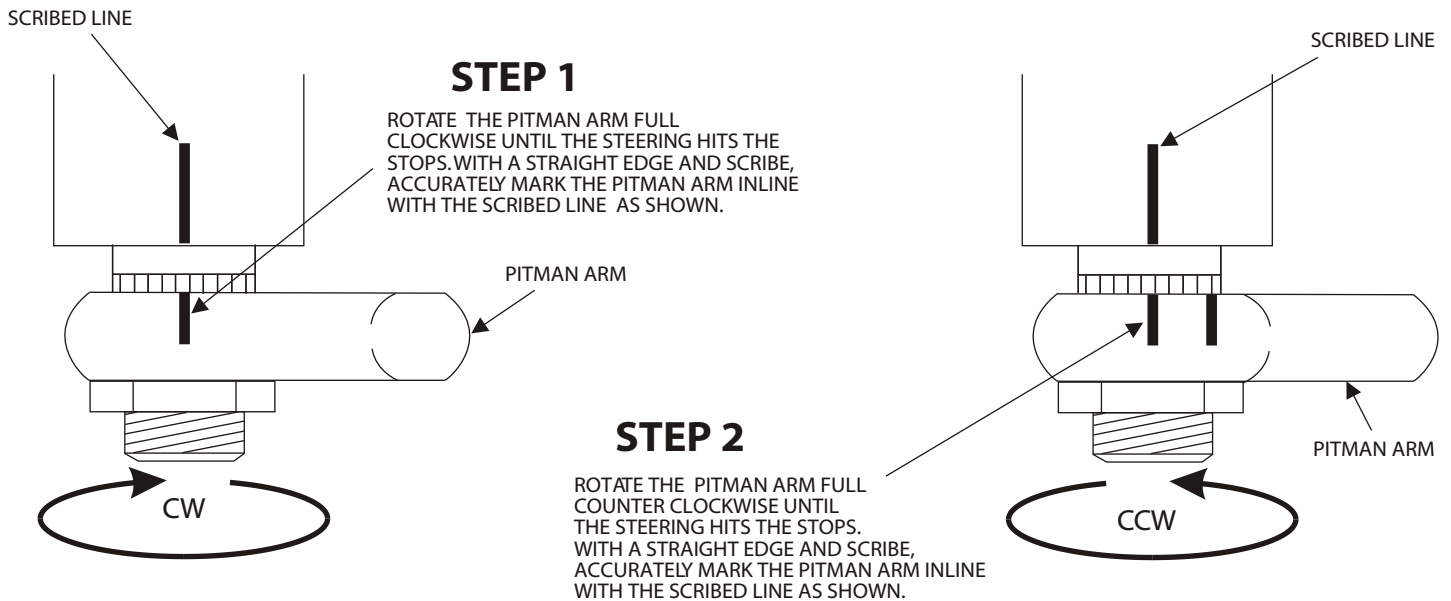
NOTE: BEFORE MARKING THE STEERING BOX FOR INTERNAL STOPS, THE FOLLOWING THREE REQUIREMENTS MUST BE MET:

- ❶ THE FRONT WHEELS MUST BE POINTED STRAIGHT AHEAD AND ALIGNMENT BE CORRECT.
- ❷ THE STEERING BOX MUST BE CENTERED INTERNALLY .
- ❸ THE FLAT ON THE STEERING BOX INPUT SHAFT MUST BE AT THE TOP POSITION.

IF ANY OF THESE ARE NOT MET, IT MUST BE CORRECTED PRIOR TO MARKING THE BOX.



SCRIBE POSITION LINES INTO METAL SURFACE ONLY. DO NOT USE SHARPIE OR GREASE PENCIL



STEP 3 DO NOT REMOVE THE PITMAN ARM FROM THE STEERING BOX.

UNMOUNT THE STEERING BOX FROM THE VEHICLE AND CAREFULLY PACK AND SHIP IT TO HOWE PERFORMANCE. HOWE PERFORMANCE WILL THEN SET UP THE INTERNALS OF THE STEERING BOX BASED ON THE ACCURACY OF THE PITMAN ARM SCRIBE MARKS.